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SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

Product Name: 680 Retaining Compound Manufacturer Name: Henkel Loctite, Inc. 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067 Address:

Emergency telephone: (860) 571-5100 ROCKY HILL, CONNECTICUT 06067

Product Description: Product type: Anaerobic Adhesive

(860) 571-5100 Business Phone: 04/01/2003 Revision Date: Comments: Henkel Technologies

Region: United States

HMIS:

Personal Protection: See Section 8

Product Codes: 68035

HMIS

(N/A)



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| Aromatic dimethacrylate ester OSHA PEL TWA: ACGIH TLV TWA: Hazardous: EC Index Number: | None None Yes | CAS# 24448-20-2 | Ingredient Percent |
|--|---------------------|------------------------|--------------------|
| OSHA PEL TWA: ACGIH TLV TWA: Hazardous: | None | 24448-20-2 | 30-60% |
| ACGIH TLV TWA: Hazardous: | None | | 30-00-70 |
| Hazardous: | | | |
| | Yes | | |
| EC Index Number: | | | |
| | 1 | | |
| Other Exposure Guidelines: | None | | |
| Polyglycol dimethacrylate | | 25852-47-5 | 1-5% |
| OSHA PEL TWA: | None | | |
| ACGIH TLV TWA: | None | | |
| Hazardous: | Yes | | |
| EC Index Number: | 1 | | |
| Hydroxyalkyl methacrylate | | 27813-02-1 | 10-30% |
| OSHA PEL TWA: | None | | |
| ACGIH TLV TWA: | None | | |
| Hazardous: | Yes | | |
| EC Index Number: | 1 | | |
| Other Exposure Guidelines: | 1 ppm TWA; 3 pp | om STEL | |
| Cumene hydroperoxide | | 80-15-9 | 1-5% |
| OSHA PEL TWA: | None | | |
| ACGIH TLV TWA: | None | | |
| Hazardous: | Yes | | |
| EC Index Number: | 1 | | |
| Other Exposure Guidelines: | 1 ppm (6 mg/m3 |) Skin (WEEL) | |
| Methacrylate ester | | PROPRIETARY | 1-5% |
| OSHA PEL TWA: | None | | |
| ACGIH TLV TWA: | None | | |
| Hazardous: | Yes | | |
| EC Index Number: | 1 | | |
| Other Exposure Guidelines: | None | | |
| Methacrylic acid | | 79-41-4 | 1-5% |
| OSHA PEL TWA: | None | | |
| ACGIH TLV TWA: | 20 ppm | | |
| Hazardous: | Yes | | |
| EC Index Number: | 1 | | |
| Other Exposure Guidelines: | None | | |

OSHA PEL TWA: None ACGIH TLV TWA: None Hazardous: Yes EC Index Number:

Other Exposure Guidelines: None

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(N/A)

: (N/A)

SECTION 3: HAZARDS IDENTIFICATION

: (N/A)

Physical State: Liquid Green Odor: Mild HMIS: HEALTH: 1* FLAMMABILITY: 1

PHYSICAL HAZARD: 1 Personal Protection: See Section 8

Applies to all ingredients:

Route of Exposure: Skin, Inhalation, Eyes.

Potential Health Effects:

Eye Contact: Contact with eyes will cause irritation. Skin Contact: May cause allergic skin reaction. Inhalation: May cause respiratory tract irritation. May be harmful if swallowed. Ingestion:

Aggravation of Pre-Existing Dermatitis.

See Section 11 for additional toxicological information.

Cumene hydroperoxide:

Target Organs: Central nervous system

Methacrylate ester:

Target Organs: No data

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SECTION 4: FIRST AID MEASURES

Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical Eye Contact:

Skin Contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur. Inhalation: Remove to fresh air. If symptoms develop and persist, get medical

attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

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SECTION 5 : FIRE FIGHTING MEASURES (N/A)

Flash Point: > 93 deg C (200 deg F) Flash Point Method: Tagliabue closed cup

Upper Flammable or Explosive Not available

Lower Flammable or Explosive Not available

Auto Ignition Temperature: Not available

Extinguishing Media: Foam, dry chemical or carbon dioxide.

Hazardous Combustion Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic

Byproducts: vapors. Fire Fighting Instructions: None

Unusual Fire Hazards: None To Top of page

SECTION 6: ACCIDENTAL RELEASE MEASURES

Ensure adequate ventilation. Soak up with inert absorbent. Store in a partly filled, closed container until disposal. Spill Cleanup Measures:

Environmental Precautions: Prevent product from entering drains or open waters.

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SECTION 7: HANDLING and STORAGE : (N/A)

Handling: Use only with adequate ventilation. Avoid contact with eyes, skin and

clothing.

Storage: For safe storage, store at or below 38 deg C (100 deg F).

Incompatible products: Refer to Section 10. For information on product shelf life contact Henkel Loctite Customer

Service at (800) 243-4874.

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SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

 $Local\ exhaust\ ventilation\ is\ recommended\ when\ general\ ventilation\ is\ not\ sufficient\ to\ control\ airborne\ contamination\ below\ occupational\ exposure$ **Engineering Controls:**

Skin Protection Description: Use impermeable gloves and protective clothing as necessary to prevent

skin contact.

Eye/Face Protection: Safety goggles or safety glasses with side shields.

Respiratory Protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Exposure Limits: See Section 2 for exposure limits.

SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

: (N/A)

: (N/A)

: (N/A)

Physical State/Appearance: Liquid Color: Green Odor: Mild pH:

Not applicable Vapor Pressure:

< 5 mm Hg at 27 deg C (80 deg F)

Vapor Density: Not available

Boiling Point: > 149 deg C (300 deg F)

Melting Point: Not available Solubility: In water: Slight

Solubility in Water: Slight Specific Gravity: 1.11 Evaporation Point: Not available

Volatile Organic Compound Content:

Not available

Coefficient of Water/Oil To Top of page

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SECTION 10: STABILITY and REACTIVITY

Chemical Stability: Stable. Conditions to Avoid: See "Handling and Storage" (Section 7) and "Incompatabilty" in Section

38.4%; 426 grams/liter (EPA Method 24)

Incompatibilities with Other Strong oxidizers.

Hazardous Polymerization: Will not occur.

Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic Hazardous Decomposition Products:

vapors.

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SECTION 11: TOXICOLOGICAL INFORMATION

Applies to all ingredients: Skin Effects: Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

Ingestion Effects: Acute oral LD50 greater than 10, 000 mg/kg (rat).

<u>Aromatic dimethacrylate ester</u>:

NTP: No IARC: No OSHA: No Irritant

Irritation: Other Toxicological Allergen Information:

Polyglycol dimethacrylate:

Carcinogenicity:

Irritation:

Carcinogenicity:

NTP: No IARC: No OSHA: No Irritant Allergen

Information: **Hydroxyalkyl methacrylate**:

Other Toxicological

Carcinogenicity: NTP: No

IARC: No OSHA: No

Irritation: Irritant Other Toxicological Allergen

Cumene hydroperoxide:

NTP: No Carcinogenicity:

IARC: No OSHA: No Mutagen

Mutagenicity: Irritation:

Other Toxicological Allergen, Central nervous system, Corrosive Information:

Methacrylate ester:

Carcinogenicity: NTP: No

IARC: No OSHA: No

Other Toxicological Information:

No data

Methacrylic acid:

Carcinogenicity: NTP: No IARC: No

OSHA: No

Irritation: Irritant Other Toxicological Allergen, Corrosive

Information:

Bisphenol A fumarate resin:

NTP: No IARC: No OSHA: No Carcinogenicity:

Irritant

Irritation: Other Toxicological Information: Allergen

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SECTION 12: ECOLOGICAL INFORMATION : (N/A)

Ecological Paragraph: Not available.

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SECTION 13: DISPOSAL CONSIDERATIONS : (N/A)

Waste Disposal: Dispose of according to Federal, State and local governmental

EPA Waste Number:

Not a RCRA hazardous waste.

Information provided is for unused product only. Comments:

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SECTION 14: TRANSPORT INFORMATION : (N/A)

DOT Shipping Name: U.S. DOT 49 CFR: Unrestricted

DOT Hazard Class: None DOT Identification Number: None DOT Packing Group: None

IMO: Identification number: None

IMO Shipping Name: Unrestricted IMO Hazard Class: None IMO Packing Group: None

IATA: Identification number: None

IATA Shipping Name: Unrestricted IATA Hazard Class: IATA Packing Group: None

Maritime Transportation CGVS/GGVE/IMDG: Proper shipping name: Unrestricted

CGVS/GGVE/IMDG UN or NA None Identification Number: CGVS/GGVE/IMDG Class: None CGVS/GGVE/IMDG Packaging None

Maritime Pollutant: None

International Air Transportation (ICAO): Proper shipping name: Unrestricted Hazard class or division: None Identification number: None Packing group: None

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SECTION 15: REGULATORY INFORMATION : (N/A)

<u>Applies to All Ingredients</u>:

All components are listed or are exempt from listing on the Toxic TSCA 8(b): Inventory Status:

Substances Control Act Inventory.

TSCA 12(b): Export Notification None.

Section 302: CERCLA/SARA Section 302 EHS: None above reporting de minimus.

Section 312 Hazard Category: CERCLA/SARA Section 311/312:

Acute: Yes Chronic: Yes

State: California Proposition 65: This product contains a chemical known to the

State of California to cause cancer, birth defects or other reproductive

harm.

Component: o-Toluidine CAS#: 95-53-4

Component: C.I. Solvent yellow 14 CAS#: 842-07-9

Component: Propylene oxide CAS#: 75-56-9

Canada WHMIS: WHMIS hazard class: D.2.A. D.2.B

CEPA DSL/NDSL Status: All components are listed on or are exempt from

listing on the Domestic Substances List.

Cumene hydroperoxide:

Section 313 Toxic Release Form:

CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Component: Cumene hydroperoxide CAS#: 80-15-9

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SECTION 16: ADDITIONAL INFORMATION

: (N/A)

HMIS:

Health Hazard: 1* Fire Hazard: 1 Reactivity: 1

Personal Protection: See Section 8. MSDS Revision Date: 04/01/2003

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

MSDS Author: Stephen Repetto, Senior Health & Regulatory Affairs Specialist.

MSDS Author Phone No.: (860) 571-5100

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